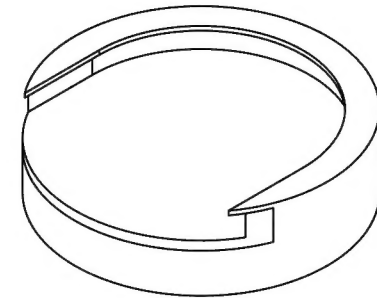
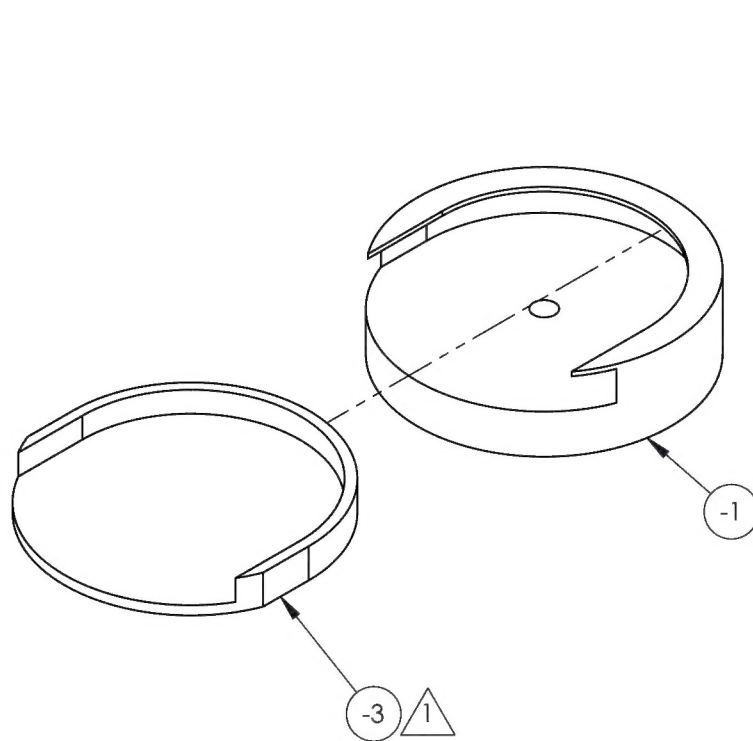


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



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URF 19-1101 19.10.30 (VM)

NOTE

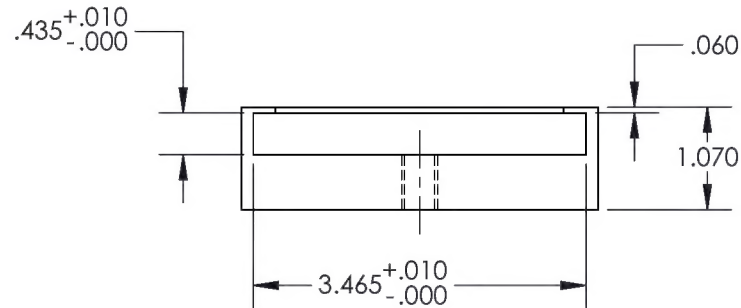
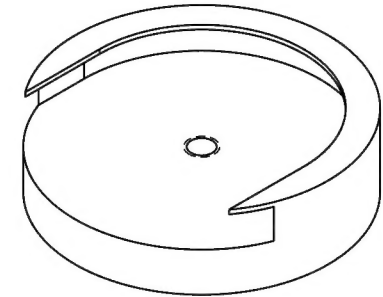
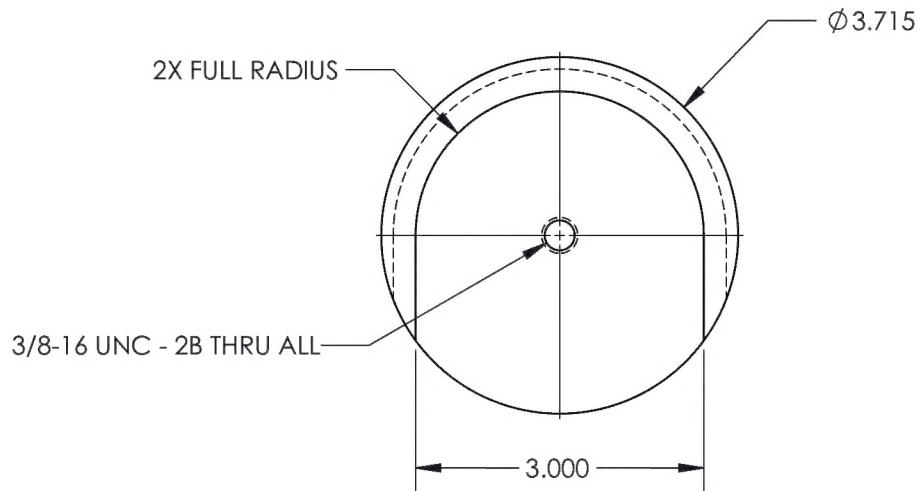
1. ASSEMBLY USING WELDWOOD CONTACT CEMENT.
2. REF. PRATT & WHITNEY T/N: PWC71029. TOOL HAD PART MARK DET.1 STI-01.

RED BARN MACHINE	
TITLE DRIFT ADAPTER	
DWG NO. RB PWC71029	REV
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
PT6C-67, 67C, & 67D	
SCALE 1:2	DATE 5/8/2014
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	4140 Q & T	Ø3-3/4 X 1-3/16	2
			-3	1	INSERT	WHITE DELRIN	Ø3-3/4 X 1/2	3


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



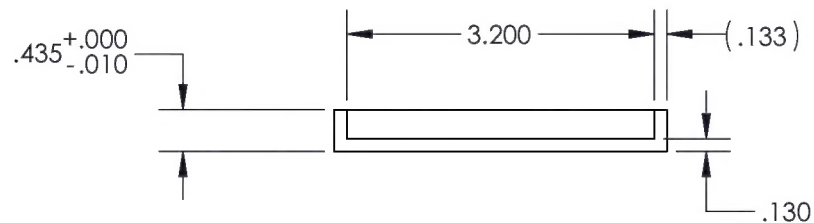
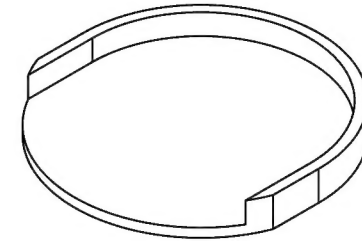
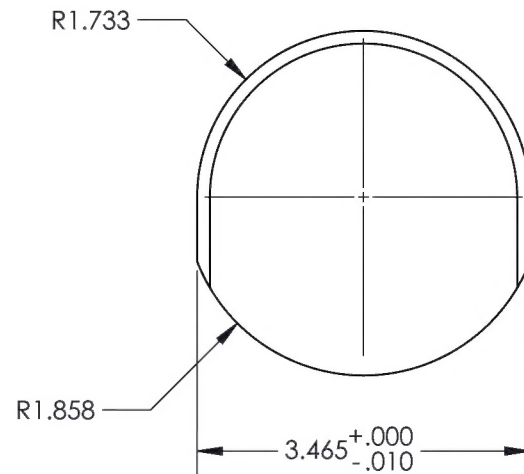
(-1)
BASE

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 RED BARN MACHINE	
TITLE DRIFT ADAPTER	
DWG NO. RB PWC71029-1	REV
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH BLACK OXIDE SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL PT6C-67, 67C, & 67D
SCALE 1:2	DATE 5/8/2014
SHEET 2 OF 3	


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW
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(-3)
INSERT

 RED BARN MACHINE	
TITLE DRIFT ADAPTER	
DWG NO. RB PWC71031-3	REV
MAT'L WHITE DELRIN	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL PT6C-67, 67C, & 67D
SCALE 1:2	DATE 5/8/2014
SHEET 3 OF 3	